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CORROSION RESISTANT MATERIALS AND SOLUTIONS

# Stainless Steel in Marine Environments

# Stainless Steel in Marine Environments



## Overview

- Composition
- Corrosion resistance and corrosion
- Families of stainless steel
- Fabrication
- Care
- Cost savings

This presentation is drawn from over 70 years of NDE company experience and relationships with local and international suppliers including Outokumpu

# Stainless Steel in Marine Environments



## Moisture

- A conductive electrolyte is required for atmospheric corrosion to occur
- One factor is called Time of Wetness (TOM)
- High moisture dissolves dried salt and creates a corrosive electrolyte

# Stainless Steel in Marine Environments



## Aggressive Contaminants

- Salt spray deposits on the surface and evaporates leaving salt on surface. Sea salt stays wet for longer than pure salt and is therefore more damaging
- Sulphur containing environments cause acidic environments which make pitting worse

# Stainless Steel in Marine Environments



## Microclimate

- Sheltered areas can often be more susceptible than open ones. Rain, for example, often cleans the surface
- High temperature together with high humidity and a protected area can make the corrosion worse
- Underside of sloping roofs can have high corrosion rates

# Stainless Steel in Marine Environments



## Protected and Unprotected Areas



# Stainless Steel for Engineers

## Chloride Induced Corrosion

Chloride ingress does not cause a reduction in the background pH. It inhibits the mechanism by which the protective oxide layer is maintained.

**Main source of chlorides:  
Sea water**

*“The most serious process affecting maritime structures is that of chloride-induced corrosion of reinforcement or prestressing steel, with consequent cracking and bursting of the concrete cover and loss of steel cross-section due to corrosion.”*



Chloride induced corrosion in a coastal environment

[www.nde.co.za](http://www.nde.co.za)

The logo for NDE (Non-Destructive Examination) is displayed in a stylized, outlined font. The letters 'N', 'D', and 'E' are interconnected, with the 'D' having a unique shape. The logo is positioned in the lower center of the page, above a horizontal line.

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